

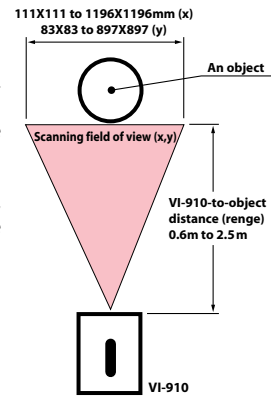
Theory of Operation

Basic Principle

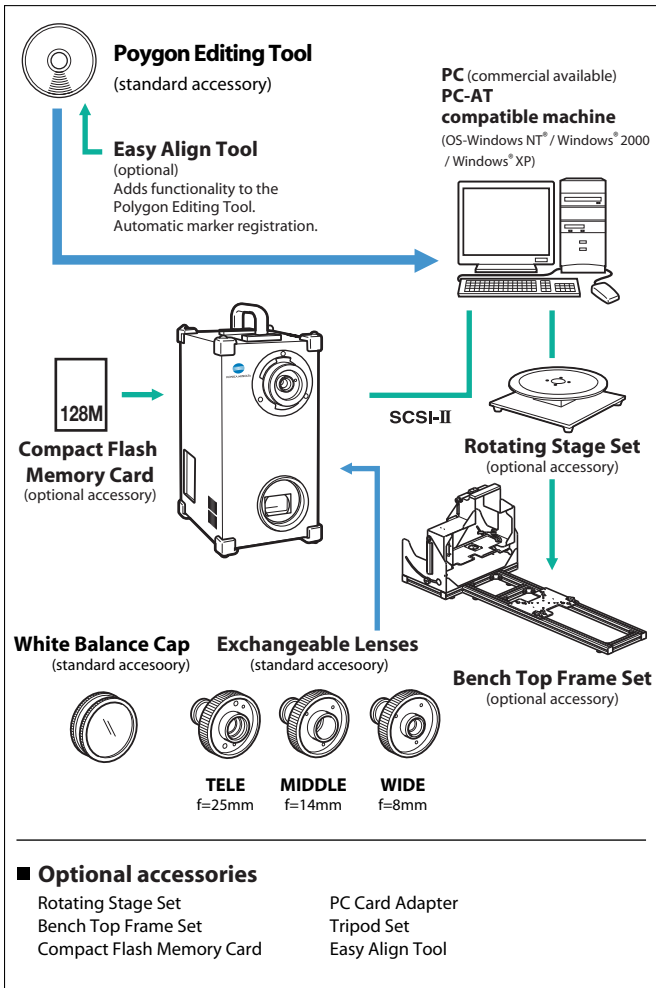
The VI-910 uses LASER triangulation. The object is scanned by a plane of laser light coming from the VI-910's source aperture. The plane of light is swept across the field of view by a mirror, rotated by a precise galvanometer. This LASER light is reflected from the surface of the scanned object. Each scan line is observed by a single frame, captured by the CCD camera. The contour of the surface is derived from the shape of the image of each reflected scan line. The entire area is captured in 2.5 seconds (0.3 seconds in FAST mode), and the surface shape is converted to a lattice of over 300,000 vertices (connected points). VI-910 gives you more than a point cloud; a polygonal-mesh is created with all connectivity information retained, thereby eliminating geometric ambiguities and improving detail capture. A brilliant (24-bit) color image is captured at the same time by the same CCD. Unlike other scanners, the VI-910 has no parallax error, its "spot-on"!

High Accuracy Measurement

A high-accuracy scanner and a high-accuracy Calibration facility unit to be used for calculation of 3-D data have been developed for the VI-910. The 3-D reference chart traceable to the national standards has also been established to utilize the technology and algorithm that enable higher accuracy measurement.



System Block Diagram



Specifications

Type	Non-contact 3D digitizer VI-910
Measuring method	Triangulation light block method
Auto Focus method	Image surface AF (contrast method), active AF
Light-Receiving Lens (Exchangeable)	TELE: Focal distance f=25mm MIDDLE: Focal distance f=14mm WIDE: Focal distance f=8mm
Scan Range (Depth of field)	0.6 to 2.5m (2m for WIDE)
Optimal 3D measurement Range	0.6 to 1.2m
Laser class	Class 2 (IEC 60825-1), Class 1 (FDA)
Laser Scan Method	Galvanometer-driven rotating mirror
X Direction Input Range (Varies with the distance)	111 to 463mm (TELE), 198 to 823mm (MIDDLE), 359 to 1196mm (WIDE)
Y Direction Input Range (Varies with the distance)	83 to 347mm (TELE), 148 to 618mm (MIDDLE), 269 to 897mm (WIDE)
Z Direction Input Range (Varies with the distance)	40 to 500mm (TELE), 70 to 800mm (MIDDLE), 110 to 750mm (WIDE/FINE mode)
Accuracy	TELE X: ±0.22mm, Y: ±0.16mm, Z: ±0.10mm to the Z reference plane (Conditions: TELE/FINE mode, Konica Minolta's standard)
Input Time	0.3 sec (FAST mode), 2.5 sec (FINE mode), 0.5 sec (COLOR)
Transfer Time to Host Computer	Approx. 1 sec (FAST mode), 1.5 sec (FINE mode)
Ambient Lighting Condition	Office Environment, 500 lx or less
Imaging Element	3-D data: 1/3-inch frame transfer CCD (340,000 pixels) Color data: 3-D data is shared (color separation by rotary filter).
Number of Output Pixels	3-D data : 307,000 (for FINE mode), 76,800 (for FAST mode) Color data : 640 x 480 x 24 bits color depth
Output Format	3-D data : Konica Minolta format, & STL, DXF, OBJ, ASCII points, VRML (Converted to 3-D data by the Polygon Editing Software/ standard accessory) Color data : RGB 24-bit raster scan data
Recording Medium	Compact Flash memory card (128MB)
Data File Size	Total 3-D and color data capacity: 1.6MB per data (for FAST mode), 3.6MB per data (for FINE mode)
Viewfinder	5.7-inch LCD (320 x 240 pixels)
Output Interface	SCSI II (DMA synchronous transfer)
Power	Commercial AC power 100 to 240V (50 to 60Hz), rated current 0.6A (when 100Vac is input)
Dimensions (WxHxD)	213 x 413 x 271 mm (8-3/8 x 16-1/4 x 10-11/16 in.)
Weight	Approx. 11kg (25 lbs)
Operating temperature/ humidity range	10 to 40°C, relative humidity 65% or less with no condensation
Storage temperature/ humidity range	-10 to 50°C, relative humidity 85% or less (at 35°C) with no condensation

• Specifications are subject to change without notice.
• Product names in this brochure are trademarks of their respective companies.

SAFETY PRECAUTIONS

Read all safety and operating instructions before operating the VI-910.



- Use only a power source of the specified rating. Improper connection may cause a fire or electric shock.
- Do not stare into the laser beam. (MAX. 30mW 690nm / CLASS 1 (FDA), CLASS 2 (IEC) LASER PRODUCT)

CAUTION

レーザー光
ビームをのぞきまなないこと
LASER RADIATION
DO NOT STARE INTO BEAM
LASER STRAHLUNG
NICHT IN DEN STRAHL SEHEN
MAX. 30mW 690nm
クラス1-製品 CLASS 2 LASER PRODUCT
Complies with IEC Publication 60825-1:1993, Amendment-2:2001

CLASS 1 LASER PRODUCT

Complies with 21 CFR Chapter 1, Subchapter J.



The manufacturing center of Konica Minolta Sensing Inc. (Location: Aichi Pref., Japan) was approved by the British certification organization Lloyd's Register Quality Assurance for certification under the ISO 9001: 1994 international quality management system standards on March 3, 1995. Since its establishment in 1990, the center has carried out the development and production of precision instruments and associated application software for the measurement of color, light, and shape. Certification was awarded to the center's quality management system, including design, manufacturer, management of manufacture, calibration and servicing. Certification was carried over to the ISO 9001: 2000 standards in February, 2003.

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